



USED WITH S-DC1 OPTION  
 USED WITH S-DC1 OPTION

44			X	OUTFEED FINGER GUARD
43	AR		X	INFEED FINGER GUARD W/SLITTER
42	AR		X	INFEED FINGER GUARD
41	AR		X	INFEED FINGER GUARD
40	AR	9848	X	MOUNT BLOCK (S-DC1)
39	AR	9664-1	X	UPPER BEARING CAGE WITH SLITTER
38	AR	4267-13	X	SPACER-INBOARD (DC-'S')
37	8		X	SPRING PIN 1/4 X 1' LG.
36	8		X	BOLT 1/2 X 20 X 4 1/2 LG. HHCS
35	8		X	BOLT 1/2-20 X 1 3/4 LG. SHCS
34	24		X	NUT 1/2-20 JAM
33	32		X	NUT 3/8-24
32	8		X	BOLT 3/8-24 X 1 1/2 LG. HHCS
31	4		X	BOLT 3/8-24 X 1' LG. HHCS
30	16		X	BOLT 3/8-24 X 3/4' LG. HHCS
29	80	NO. 607	X	WOODRUFF KEY
28	16	NO. 808	X	WOODRUFF KEY
27	16	Z-16	X	DISC SPRINGS SCHNOOR
26	32	AMPLEX	X	BRONZE WASHER
25	7	TRB-2031	X	THRUST RACE
24	7	TRC-2031	X	THRUST RACE
23	23	IR-162020	X	INNER RACE
22	16	IR-1616	X	INNER RACE
21	39	B-2016	X	NEEDLE BEARING
20	16	4221	X	THREAD STOCK
19	AR	4267-4	X	SPACER-INBOARD
18	AR	4267-3	X	SPACER-INBOARD
17	AR	4267-1	X	SPACER-INBOARD
16	AR	4267-2	X	SPACER-OUTBOARD
15	AR	4267-1	X	SPACER-OUTBOARD
14	8	4820-3	X	SPACER-POST
13	8	4219-21	X	END CAP WASHER
12	39	4219-1	X	END CAP WASHER
11	14/2	4211/4211M	X	GEAR-SPINDLE STA NIT/C7 HARD & 7 SOFT
10	7	4994-1	X	GEAR-IDLER
9	1	4344	X	GEAR REDUCER ASS'Y
8	7	4165-1	X	GREASE BOLT
7	7	9512	X	IDLER SHAFT
6	16	4110	X	SPINDLE-ROLLER DIE
5	2	4173-1	X	SPREADER-LOWER
4	2	9006	X	MOUNTING PLATE GEAR REDUCER
3	4	9664	X	UPPER BEARING CAGE
2	8	4167-13	X	POST
1	2	9663	X	BOTTOM SPINDLE HOUSING
ITEM REQ'D	SYMBOL	P	M	DESCRIPTION
DATE -11-88				SPINDLE HOUSING ASS'Y 800-U ROLL MACH.
DRAWN JERRY				
ST LOUIS, MISSOURI				ASSY. NO. DISK #217
				DWG. NO. D-9816