

# Summarized Bill of Material

Date: 06/08/2016

Time - 07:41:01

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All Part Numbers, Ordered by PART NUMBER

Part No Equal to M-500P-20 ] AND InBomm.fcpartrev==[000] AND InBomm.facilityid==[Default

None, All Dates

Parent Facility Default

Effectivity Date 06/08/2016

Parent Part No M-500P-20

Rev 000

Last Revision 01/01/1900

Description 5-STA. PITTS. ROLL MACH. (O/S)

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		OUTFEED TABLE-500P	1.00	EA	Stock	1
11244	000					
Default		INFEED GUIDE BAR-500P	2.00	EA	Stock	1
11245	000					
Default		UPPER SPREADER-500P	2.00	EA	Stock	1
11248	000					
Default		SPACER-GEAR REDUCER	1.00	EA	Stock	1
11249	000					
Default		#2 PINION-500P	1.00	EA	Stock	1
11250	000					
Default		#1 PINION-500P	1.00	EA	Stock	1
11251	000					
Default		#3 PINION-500P-20	1.00	EA	Stock	1
11252	000					
Default		IDLER GEAR-500P	4.00	EA	Stock	1
11253	000					
Default		GEAR-#3 PINION	1.00	EA	Stock	1
11254	000					
Default		GEAR-#2 PINION	1.00	EA	Stock	1
11255	000					
Default		FRAME WELDMENT-500P	1.00	EA	Stock	1
11261	000					
Default		ANGLE-500P FRAME WELDMENT	4.00	EA	Stock	1
11261-5	000					
Default		LEG-FRAME WELDMENT	1.00	EA	Stock	1
11262	000					
Default		LEG-INFEED 500P-20 ROLL MACH.	1.00	EA	Stock	1
11262-1	000					
Default		FINAL ASSY-500P ROLL MACHINE	1.00	EA	Phantom	1
11265	000					
Default		SPINDLE HOUSING ASSY-500P	1.00	EA	Phantom	1
11266	000					
Default		PIN-500P ROLL MACH.	2.00	EA	Stock	1
11268	000					
Default		PITTSBURGH ROLLER-LOWER	1.00	EA	Stock	1
11269	000					
Default		PITTSBURGH ROLLER-UPPER	1.00	EA	Stock	1
11270	000					
Default		LOWER PIN-PITTSBURGH HELPER	1.00	EA	Stock	1
11272	000					
Default		PL OPENING ROLL BRACKET	1.00	EA	Stock	1
11279	000					
Default		IDLER SHAFT 1.5 & 4.5 500P HT	2.00	EA	Stock	1
11347	000					
Default		IDLER SHAFT 2.5 & 3.5 500P HT	2.00	EA	Stock	1
11348	000					
Default		#9 WOODRUFF KEY 3/16	2.00	EA	Stock	1
11370	000					

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Effectivity Date 06/08/2016  
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Description 5-STA. PITTS. ROLL MACH. (O/S)

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		GUARD SET M-500P-20 W/O PFA	1.00	EA	Stock	1
11371	000					
Default		MOTOR MOUNT ANGLE 500-P	2.00	EA	Stock	1
11397-1	000					
Default		5/8-11 X 8 1/2 - ALL THREAD	2.00	EA	Stock	1
11403	000					
Default		3/8-16 X 6 1/2 ALL THREAD	2.00	EA	Stock	1
11403-1	000					
Default		LEG BRACE MOUNT ANGLE	4.00	EA	Stock	1
149	000					
Default		CLIP SPACER	4.00	EA	Stock	1
4423-1	000					
Default		CLIP	4.00	EA	Stock	1
4423-2	000					
Default		DAYTON 1 HP MOTOR	1.00	EA	Stock	1
501326	000					
Default		NEEDLE BEARING (MECH.RETAINED)	24.00	EA	Stock	1
511088	000					
Default		TORRINGTON BEARING W/OIL HOLE	6.00	EA	Stock	1
511088-1	000					
Default		1 1/4 END CAP WASHER	10.00	EA	Stock	1
511327	000					
Default		END CAP WASHER	4.00	EA	Stock	1
511392	000					
Default		MAUREY PULLEY WITH 3/16KEY	1.00	EA	Stock	1
512095	000					
Default		20GA PITTS LOCK OPENING ROLL	1.00	EA	Stock	1
5200	000					
Default		#1 PINION FOR 500P-20	1.00	EA	Stock	1
543106	000					
Default		#3 PINION FOR 500P-20	1.00	EA	Stock	1
543107	000					
Default		MTR/STARTER,MAN,1P,1PH,FHP,TOGGLE	1.00	EA	Stock	1
551594	000					
Default		V-BELT	1.00	EA	Stock	1
562078	000					
Default		SCHNORR DISC SPRING	4.00	EA	Stock	1
571065	000					
Default		OUTFEED TABLE FOR 500P	1.00	EA	Stock	1
592168	000					
Default		500P-20 ROLLS (MACHINING ONLY)	1.00	SET	Stock	1
6271-M	000					
Default		KEY,WDRF,#9	2.00	EA	Stock	1
L62401	000					
Default		CRS - FLAT,SQ,RD,H	173.05	POUND	Stock	12
RSG100	000					
Default		SHEET METAL	82.90	POUND	Stock	3
RSG115	000					

CINCINNATI PRECISION MACHINERY 513-860-4123

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None, All Dates

Parent Facility Default

Effectivity Date 06/08/2016

Parent Part No M-500P-20

Rev 000

Last Revision 01/01/1900

Description 5-STA. PITTS. ROLL MACH. (O/S)

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		ALL THREAD	2.80	FT	Stock	2
RSG125	000					
Default		TUBING - ROUND	0.20	POUND	Stock	1
RSG150	000					
Default		ANGLE	20.40	POUND	Stock	2
RSG185	000					
Default		3/16" X 1" FLTX 10/12' CD1018 STEEL	8.80	IN	Stock	1
S101126	000					
Default		1/4" X 2" X 10/12', CD1018 STEEL	8.80	IN	Stock	1
S101206	000					
Default		STL ANGLE 2X2X3/16 HR	7.52	IN	Stock	1
ST-AN-02000085	000					
Default		STEEL RD 1 1/4 C11L17	8.76	IN	Stock	1
ST-RD-01250012	000					
Default		STEEL RD 2 C11L17	0.44	IN	Stock	1
ST-RD-02000018	000					
Default		STEEL RD 2 1/4 C1117	5.00	IN	Stock	1
ST-RD-02250010	000					
Default		ROLL SET-PITTSBURGH 500P	1.00	EA	Stock	1
T6271	000					

**End Of Report**

*This report was requested by JSVEHLA*

CINCINNATI PRECISION MACHINERY 513-860-4133