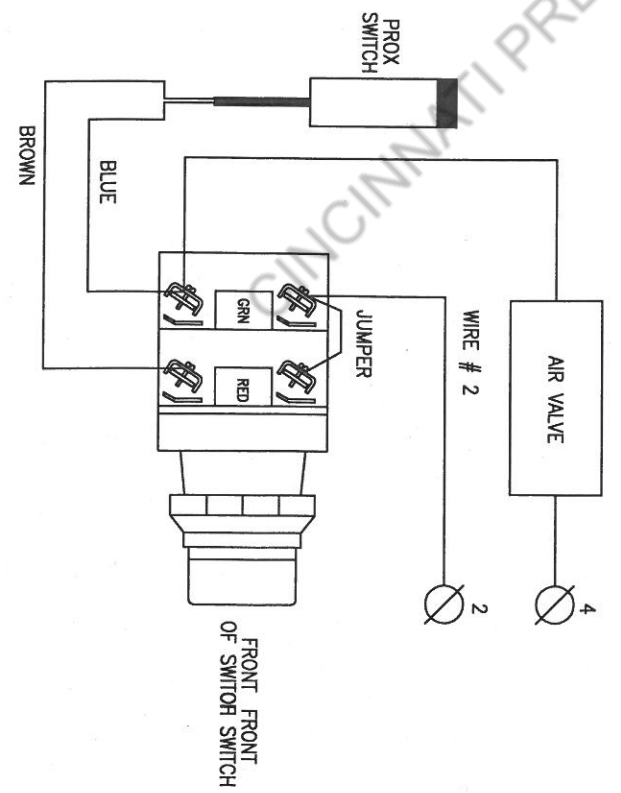


DETAIL 'A'



DETAIL 'B'

LOGO PLC I/O	
MODE	INPUT/OUTPUT
SINGLE	11 Q02
CONTINUES	13 Q03
JOG	15 Q01
LIMIT SWITCH	12 N/A
REVERSE	16 Q04



ROPER WHITNEY
OF ROCKFORD, INC.

ROCKFORD, IL 61103

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DRAWN BLH	DATE 05/29/13	MODEL(S) 10M14_230V_ELGO	REFERENCE DRAWING -----
CHECKED ---	DATE ---	NAME ELECTRICAL DIAGRAM	
APPROVED ---	DATE ---	SCALE ---	REQ'D ---
RELEASE ECN ECN	DATE ---	U OF M ---	PART NUMBER 660193232